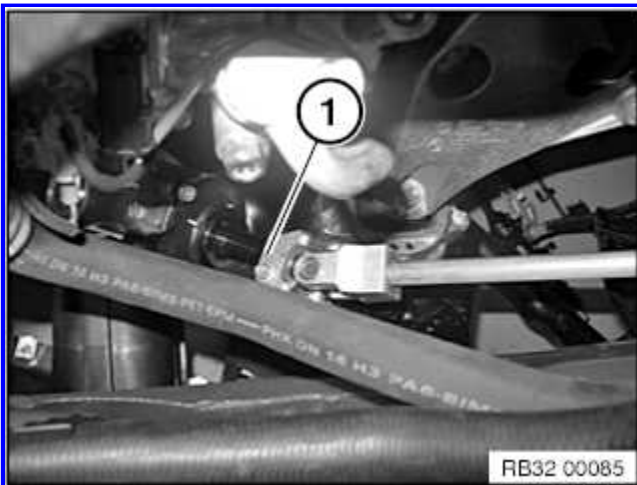


32 31 070**Removing and installing/renewing
steering shaft lower section (N47/N55)****Important!**

Do not turn the steering wheel once the steering shaft has been detached from the steering box/steering column! If the lower section of the steering shaft is separated from the steering box/steering column, the steering column switch cluster may be damaged when the steering wheel is turned.

**Necessary preliminary tasks:**

- Remove electronics box (only N47)
- [Remove](#) trim panel for pedal mechanism
- Move steering column in "top" and "retracted" position.



Release and detach clamping bolts (1) of steering shaft on steering gear (in engine compartment).

Installation note:

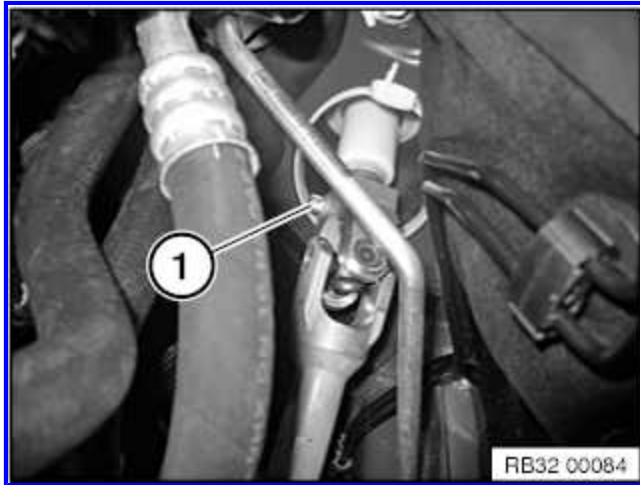
Clean screw threads to remove all remnants of screw locking adhesive.

Replace clamping bolts.

Tightening torque [32 31 2AZ](#).

Pull down steering shaft until clamping bolt (1) is accessible with tool (2).

Release clamping bolt (1) and remove steering shaft.

**Installation note:**

Clean screw threads to remove all remnants of screw locking adhesive.

Replace clamping bolts.

Counter-hold the steering shaft in the passenger compartment on the steering column when sliding the universal joint onto the steering column!

Connect steering spindle first to steering column and then to steering gear.

Clamping bolt must rest in groove of steering box or steering column.

No subsequent retorquing permitted!

Tightening torque [32 31 3AZ](#).

**After installation:**

- Turn steering wheel in both directions to the limit position. The airbag indicator light must not light up in the process.